# The Effect of Feed and Stage of Lactation on Milk Processability





Background

Research approach

Milk production

Milk processability













# Why milk processability?

- Milk urea nitrogen (MUN) concentrations very high in spring 2011
- □ MUN not beneficial from processing cheese perspective



#### Milk Proteins

- Casein: 78-80% of milk protein
- $\square$  as1, as2, b and k
- ☐ Relatively heat stable
- Aggregation, yoghurt / cheese manufacture
- Whey Proteins: 17-20% of milk protein
- □ Globular, highly folded, a-helices, b-sheets
- □ b-lactoglobulin (~10% total protein)
- □ a-lactalbumen (3.7%)
- □ Other serum proteins: BSA, Iq
- □ Not heat stable: can aggregate (gel)

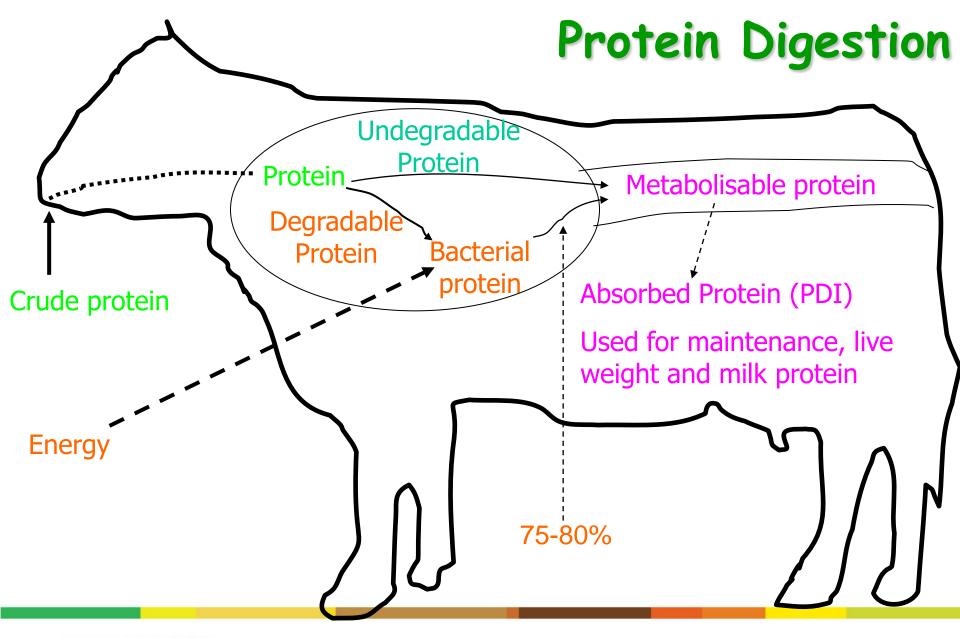
Non protein Nitrogen: 5%



# Why milk processability?

- Milk urea nitrogen (MUN) concentrations very high in spring 2011
- □ MUN not beneficial from processing cheese perspective
- What factors affect MUN?
  - Diet affects milk composition (Broderick, 2003) and milk processability (of which heat stability is an indicator) (Singh, 2004)
  - Stage of lactation has an important effect on milk processability (Guinee et al., 1999)

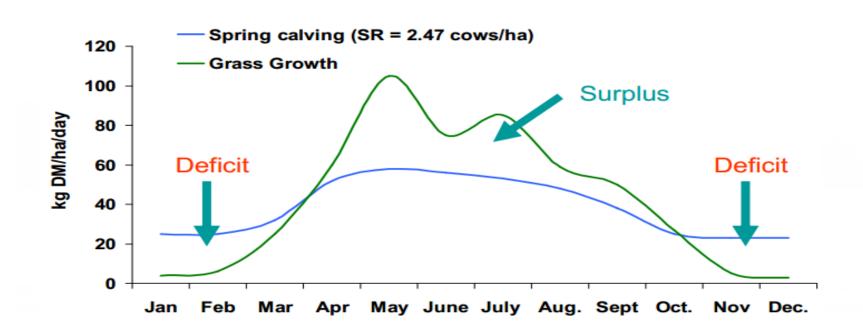






## Ireland and the grass-based system

- Maximum profitability for dairy farms achieved through optimum utilisation of pasture (O'Donovan et al., 2007)
- □ However, due to grass growth deficits in spring and autumn, and poorer grass quality in autumn, supplementation is required (Burke et al., 2008)





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## Research Approach

- □ Teagasc AGRIC and Teagasc FRC joint research
- □ Impose diets on dairy cows in spring (early lactation) and autumn (late lactation) to
  - Measure milk production
  - Generate milk from different treatments
    - Measure total milk protein, NPN and Non-casein N using Kjeldahl method
  - Remove fat by 'Separator' to make Skim milk
    - Measure protein profile (casein and whey)
  - Measure heat coagulation time on freeze dried samples



# Experimental diets

- Spring early lactation
- Autumn late lactation
- Grazed grass as the base feed
- With supplementary feed
  - ↓ grazed grass as supplementary feed ↑
- Spring: no grass silage, only concentrate
- ☐ Autumn: both feeds considered

- □ Spring: 4 kg DM high, medium or low CP concentrate feed (+13 kg DM grazed grass)
- Autumn: 13 kg DM grazed grass alone, or with 4 kg DM supplementary feeds grass, bale silage, pit silage or concentrate

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# Milk production

13 kg DM grass SPRING 4 kg DM concentrate	High CP	Medium CP	Low CP
Milk Yield (kg/d)	27.6	27.0	26.2
Milk Fat (%)	4.5	4.5	4.6
Milk Protein (%)	3.41	3.36	3.37
Milk Solids (kg/d)	2.1	2.1	2.0

Milk Yield (kg/d	d)	27.6	27.	0 2	26.2
Milk Fat (%)		4.5	4.!	5	4.6
Milk Protein (%	<b>.</b> )	3.41	3.3	6 3	3.37
Milk Solids (kg	/d)	2.1	2.3	1 2.0	
AUTUMN	17 kg DM grass (HG)	13 kg DM grass (LG)	LG + 4 kg DM bale silage (GB)	LG + 4 kg DM pit silage (GP)	LG + 4 kg DM conc (GC)
AUTUMN  Milk yield (kg/d)	DM grass	grass	bale silage	DM pit silage	DM conc

Milk Fat (%)		4.5	4.	5	4.6
Milk Protein (%	)	3.41	3.3	3.36 3.37	
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Milk yield (kg/d)	12.4ª	11.5 <sup>b</sup>	13.3°	13.3°	15.3 <sup>d</sup>
Milk fat (%)	4.91	5.08	4.98	4.67	4.79

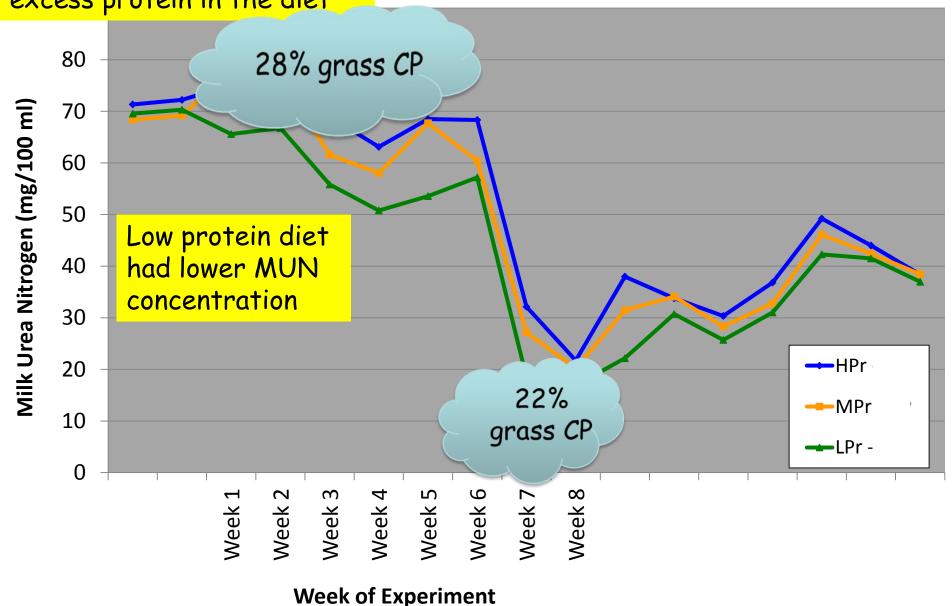
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Milk fat (%)	4.91	5.08	4.98	4.67	4.79
Milk protein (%)	3.88	3.76	3.75	3.78	3.88
Milk solids (kg/d)	1.08ª	1.01 <sup>b</sup>	1.12ª	1.09ª	1.29 <sup>c</sup>

High MUN is an indicator of excess protein in the diet

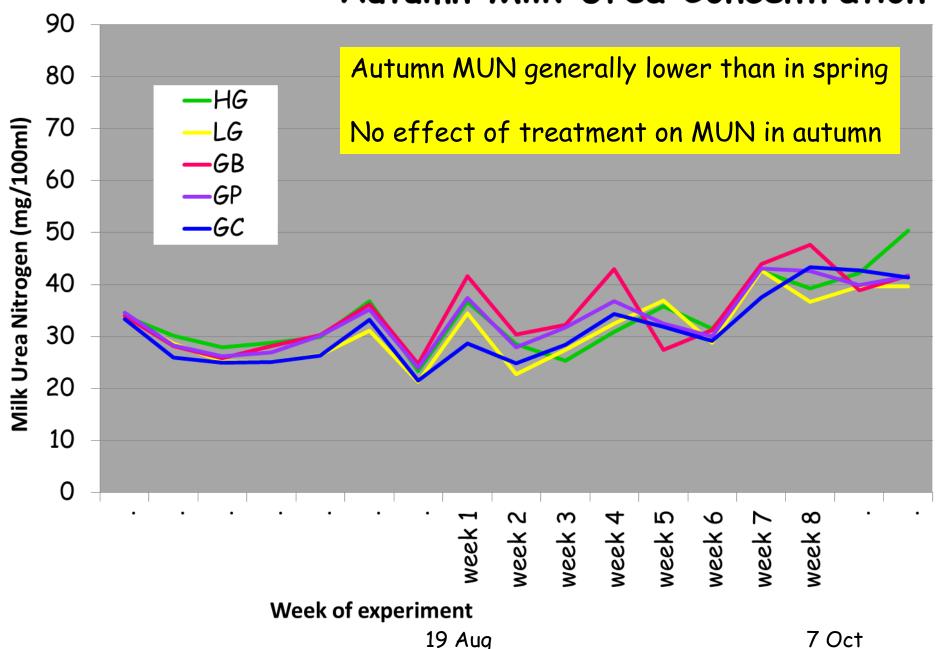
11 Mar

#### Spring Milk Urea Concentration

29 Apr



#### Autumn Milk Urea Concentration



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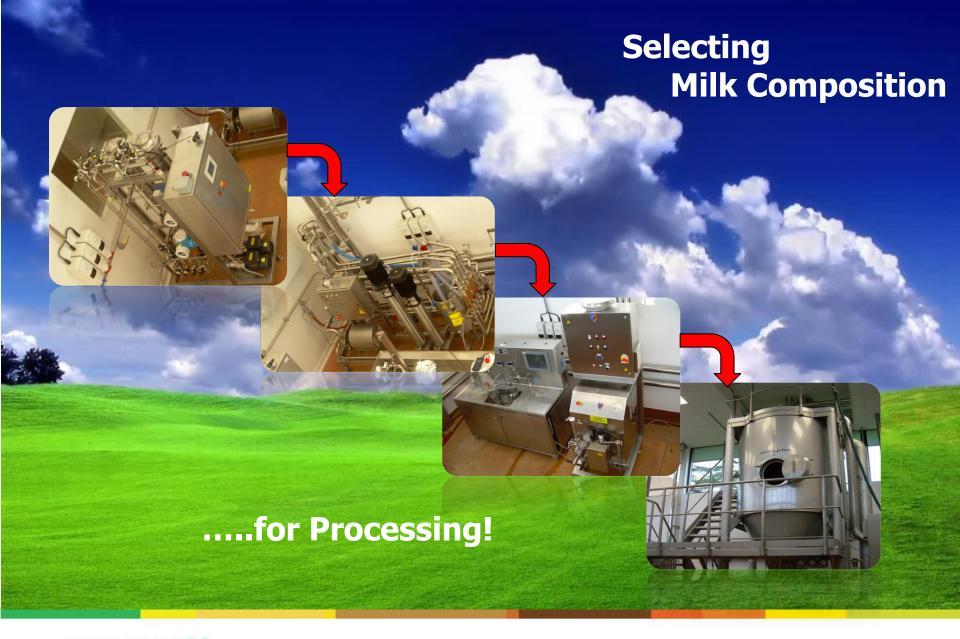
Milk processability













### Spring Milk protein fractions

Caseins account for ~80% of total protein - a higher concentration of casein increases cheese yield (Wedholm et al., 2006)

<ul><li>13 kg DM grass SPRING</li><li>4 kg DM concentrate</li></ul>	High CP	Medium CP	Low CP
a <sub>s1-</sub> Casein (g/l)	11.31ª	11.69 <sup>ab</sup>	12.63 <sup>b</sup>
a <sub>s2</sub> -Casein (g/l)	2.42	2.26	2.36
β-Casein (g/l)	7.25	8.67	8.44
к-Casein (g/l)	2.86	3,28	3.12
β-Lactoglobulin (g/l)	3.64ª	4.21 <sup>b</sup>	4.20b
a-Lactalbumin (g/l)	0.81	0.85	0.83

B-Lactoglobulin is associated with changes in milk heat stability



# Autumn Milk protein fractions

LG + 4 kg DM

bale silage

(GB)

14.6

LG + 4 kg DM

pit silage

(GP)

14.2

LG + 4 kg

DM conc

(GC)

14.8

13 kg DM

grass

(LG)

13.6

17 kg

DM grass

(HG)

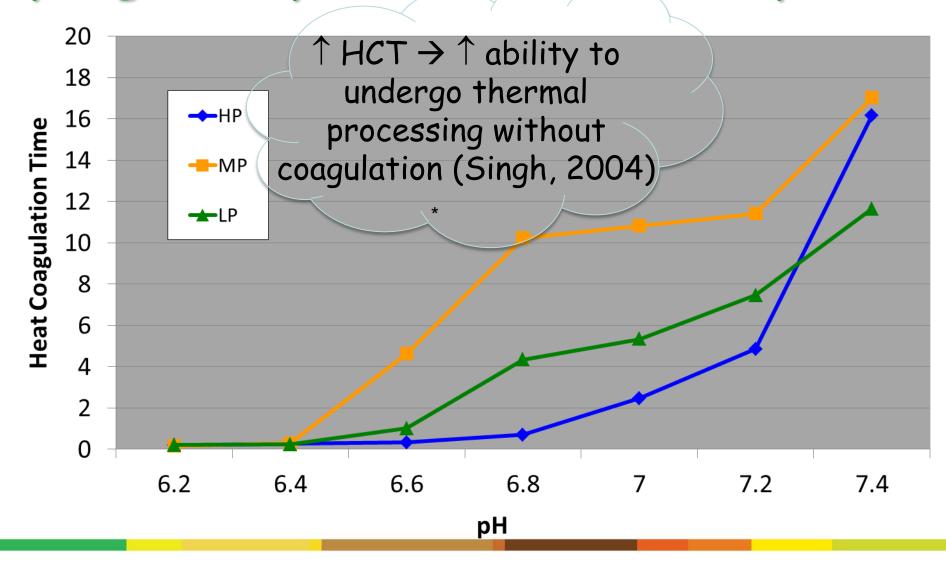
14.2

**AUTUMN** 

 $a_{s1}$ -Casein (g/l)

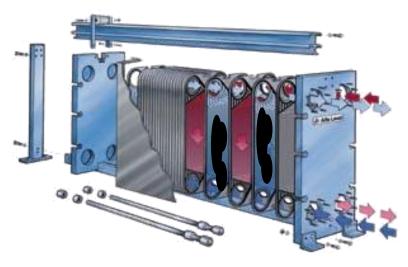
a <sub>s2</sub> -Casein (g/l)	2.79	2.74	2.59	2.70	2.92	
β-Casein (g/l)	8.63	8.96	10.40	9.20	9.57	
к-Casein (g/l)	4.62	4.26	4.19	4.03	4.27	
β-Lactoglobulin (g/l)	4.83	4.58	4.84	4.68	4.81	
a-Lactalbumin (g/l)	0.58ª	0.60ª	0.67b	0.65 <sup>b</sup>	0 67b	
a-Lactalbumin  -is major protein of human milk $\rightarrow \uparrow$ in proportion of a-LA in cow's milk helps it more closely mimic human milk (Lien, 2003)  -is related to production of milk lactose, so may be positively associated with milk yield (Farrell Jr et al., 2004) and therefore be reflective of milk yields of treatments						

## Spring Milk 'powder' heat stability





# Consequences of low Heat stability – Fouling / Burn on



Protein (whey protein - denaturation/aggregation)

Protein (casein protein - precipitation, instability)

Increase in viscosity, back pressure on heat exchanger, etc.

Poor processability (protein burn on)

Manufacturing downtime



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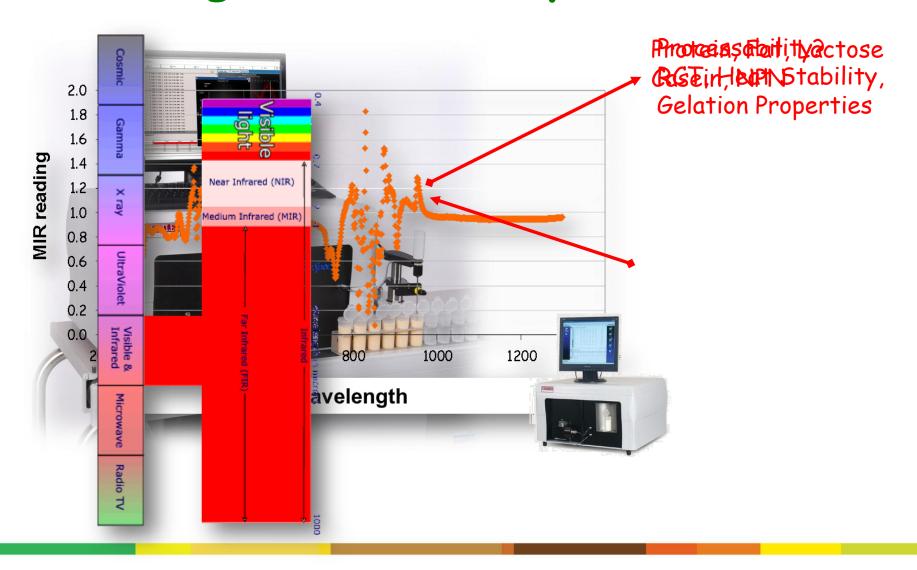








## Predicting Processability?



## Mid-infrared Spectrometry

# Breed quality data base (n=730)

#### **Basic Composition**

Fat

Protein

Casein

Urea

Lactose

Total Solids

#### Protein Profile

k-casein

a-s1-casein

a-s2-casein

β-casein

a-lactablumin

β-lactoglobulin a

B-lactoglobulin b

#### **Amino Acids**

Cysteic Acid

Aspartic Acid

Threonine

Serine

Glutamic Acid

Glycine

Alanine

Cysteine

Valine

Methionine

Isoleucine

Leucine

Tyrosine

Phenylalanine

Histidine

Lysine

NH3

Proline

#### Physical

Casein Micelle size

Colour

Lightness

Blueness

Yellowness

#### **Functional**

Heat stability

Native pH

Coagulation Properties

Rennet Coagulation time

Curd firmness

#### Minerals (n=140)

Full mineral profile

# Correlation between gold standard and MIR-predicted traits

- □ Proteins 0.39 (beta LG a) to 0.69 (total LG)
- ☐ Amino Acids 0.22 (Threonine) to 0.75 (Glycine)
- □ Coagulation time (RCT) 0.74
- □Milk pH 0.84
- ☐ Heat stability 0.68



# Acknowledgements

