

"Teagasc" Workshop *"Digital Innovation for Dairy Industry"*

Dr James McGREER

On behalf of

School of Computing, Engineering and Intelligent Systems

Ulster University, Co. Derry

Wednesday 23rd March 2022



Background



Prof. Jim Harkin



Malachy McElholm



Dr. Ryan Beveridge



Dr. James McGreer

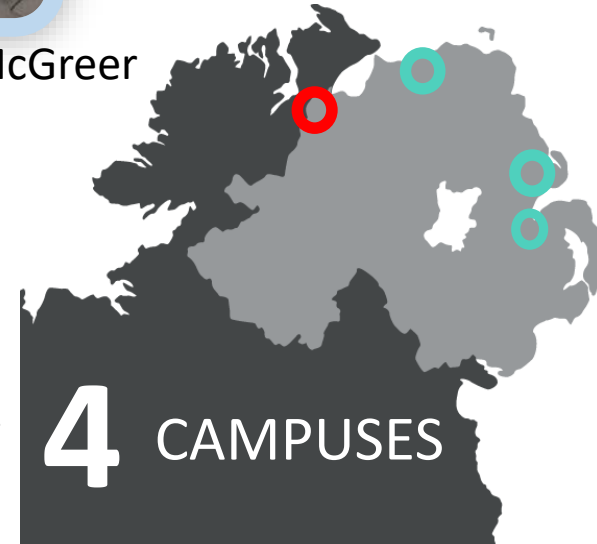
Intelligent Systems Research Centre (>90 researchers)

- **Competencies**

- Embedded systems, employing AI based data analytics and optimisations.

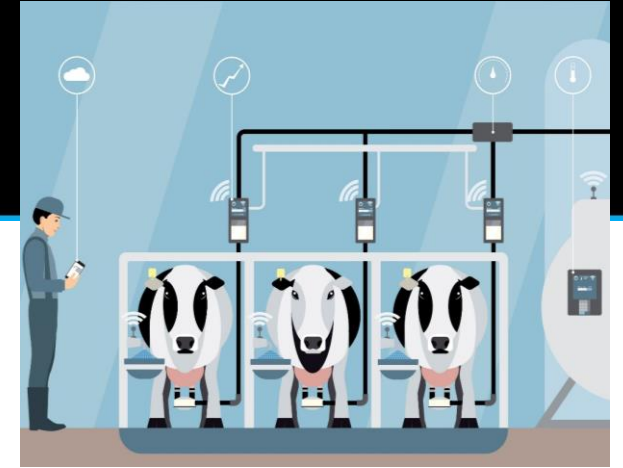
- **Experience**

- Initiated and developed **iTEMPO** with Cross-Border research funding (2012-16)
- **Invest NI PoC** funding (2017-2018), **NW ICUR**e programme (2019).



Piot Project: “iTEMiD”

- **Intelligent Total Energy Monitoring in Dairying (“iTEMiD”)**
 - ✓ **Six dairy farms in Northern Ireland** (traditional and robotic) Dec 2019 – June 2021
 - ✓ **Phase 1:** measuring, recording and visualising of Significant Energy Users (SEU)
 - ✓ **Phase 2:** measuring and analysis of on-farm renewable generation & exploitation.



PROBLEM

- High Energy **costs** for milk production
- No **visibility** into on farm Energy use
- Making best use of on farm
generation/renewables
- Reducing **C02** emissions

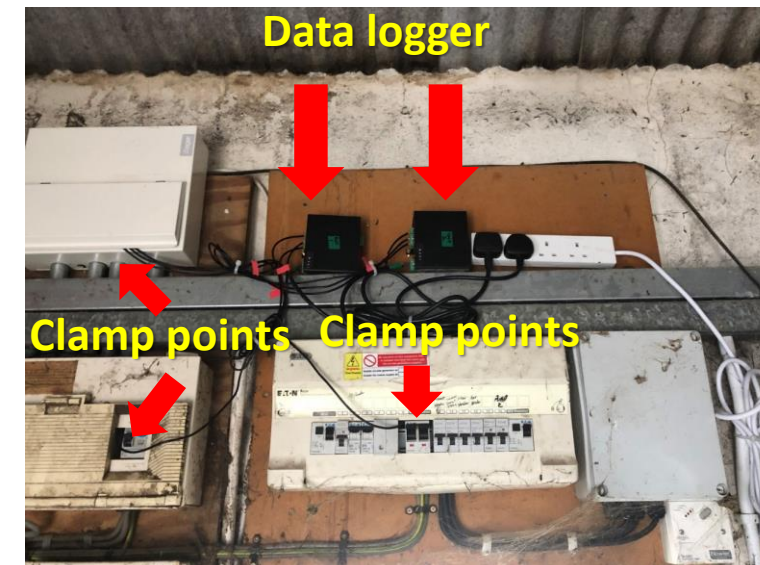
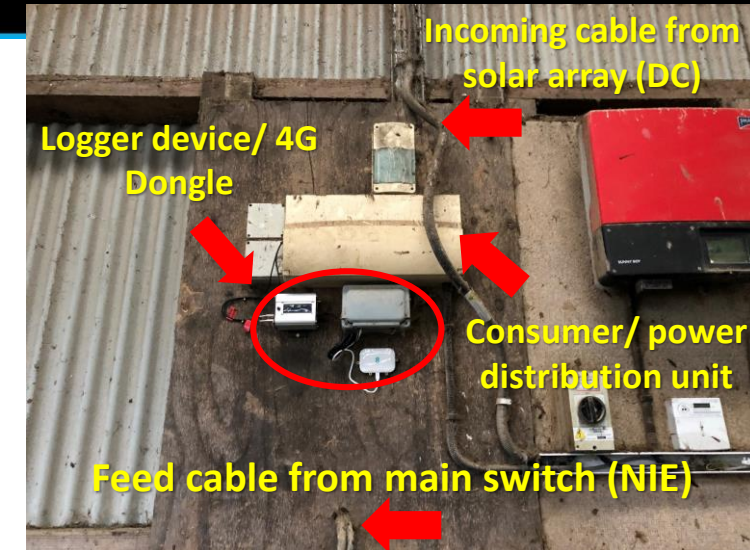
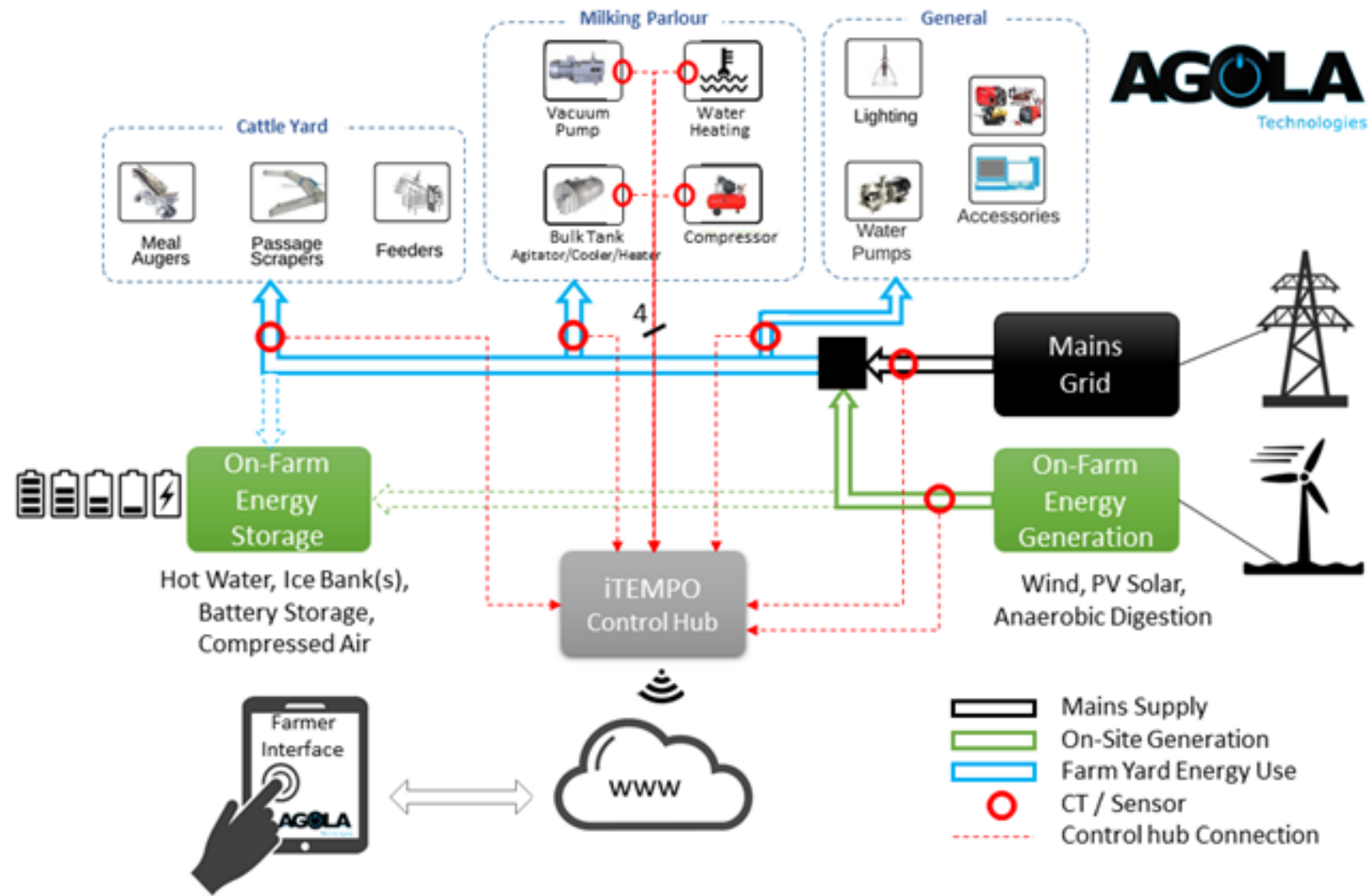
Annual energy cost for on-farm production of liquid milk can range from £7K to £12K for the average (180 cows) dairy herd.



iTEMiD

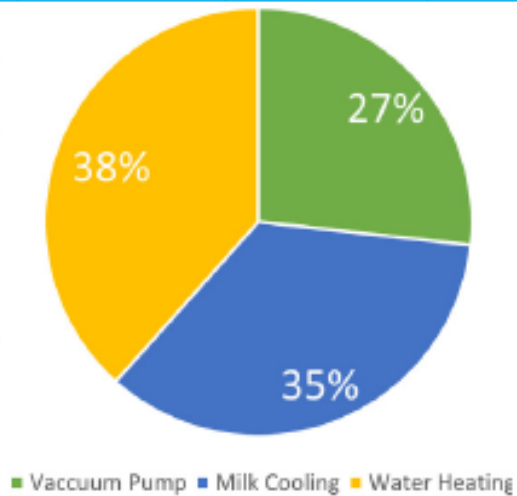
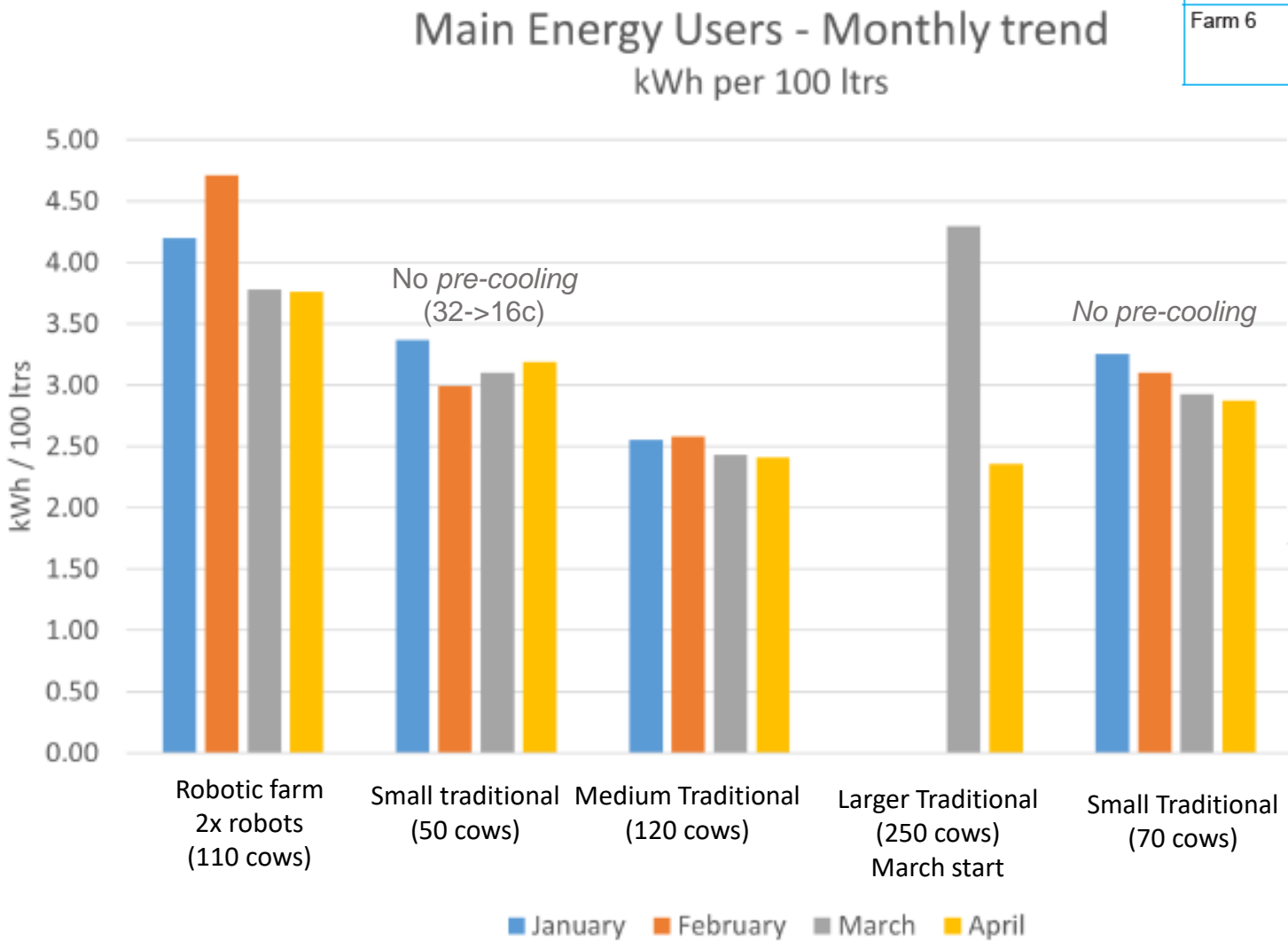
Intelligent Total Energy
Monitoring in Dairying

Pilot System Architecture



SEU: Farm Profiles

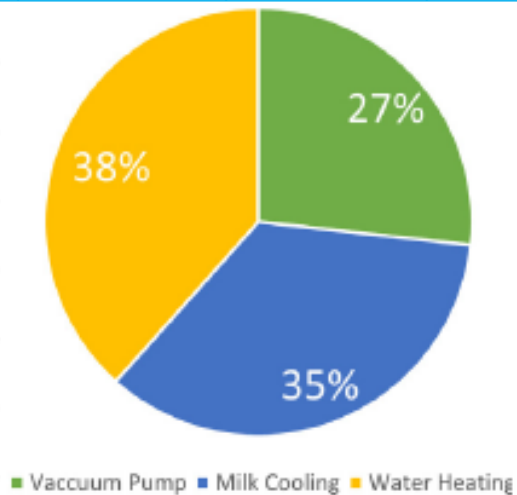
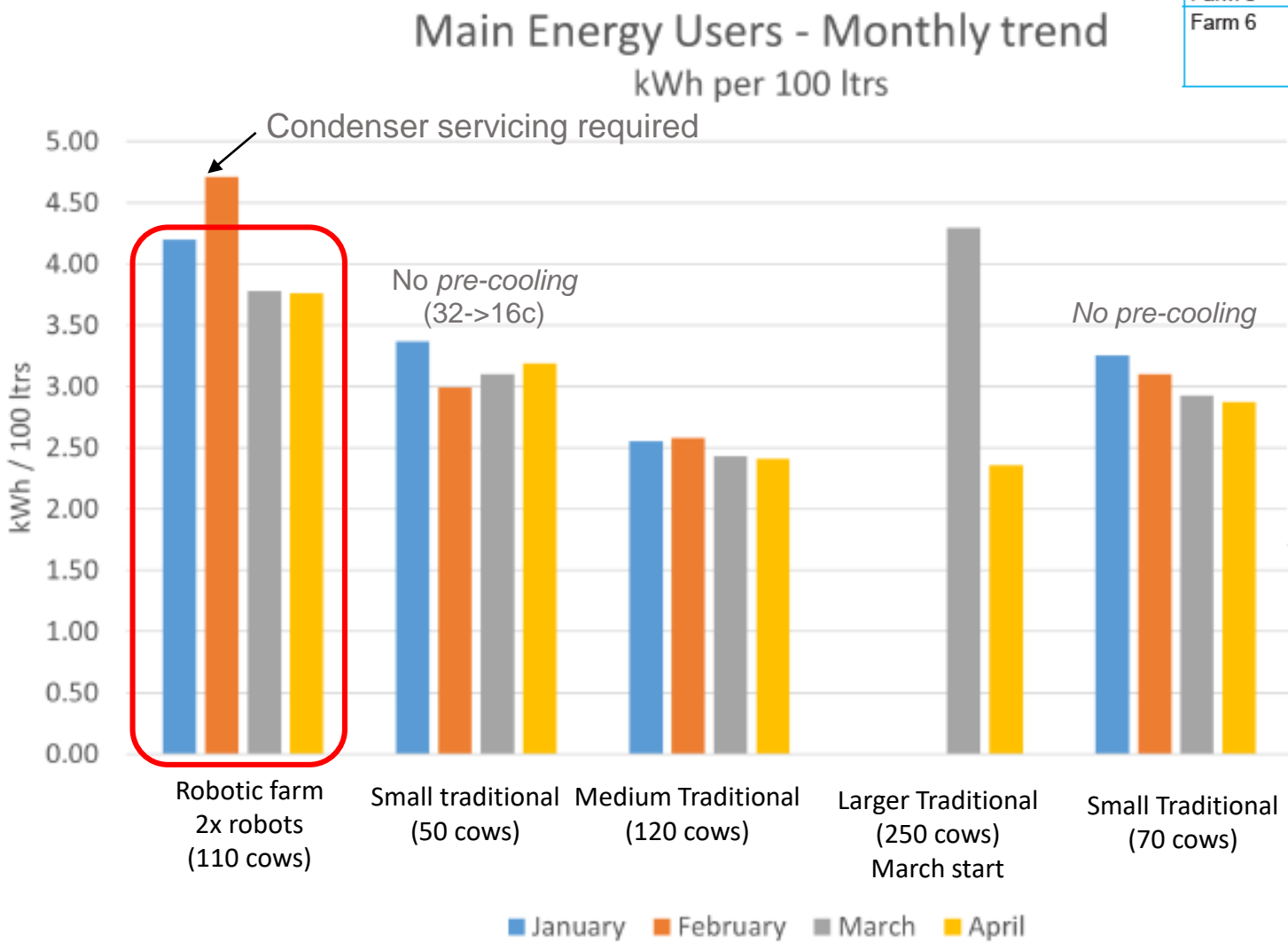
Farm Name	Farm Type	Herd Qty (approx.)	Notes
Farm 1	Robotic	110	2 x Lely Robots energy use recorded as 'Vacuum Pump' (see Figure 2a)
Farm 2	Traditional Parlour	50	Small convectional pump with old Milk Tank cooling system
Farm 3	Traditional Parlour	120	Solar PV on site generation
Farm 4	Traditonal Parlour	250	Milking cessation between Dec and Feb. Solar PV and Wind renewables on site
Farm 5	Traditional Parlour	70	
Farm 6	Traditional Parlour	250	Solar PV on site generation. Variable Speed Drive (VSD) controlled vaccum pun



Three main on farm energy processes (Vacuum Pumping, Milk Cooling & Water heating)

SEU: Farm Profiles

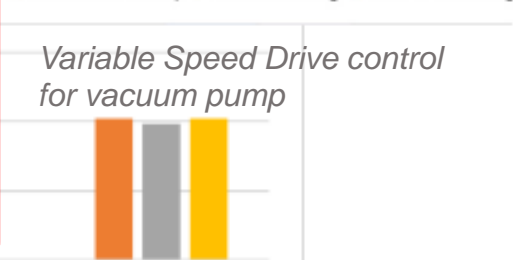
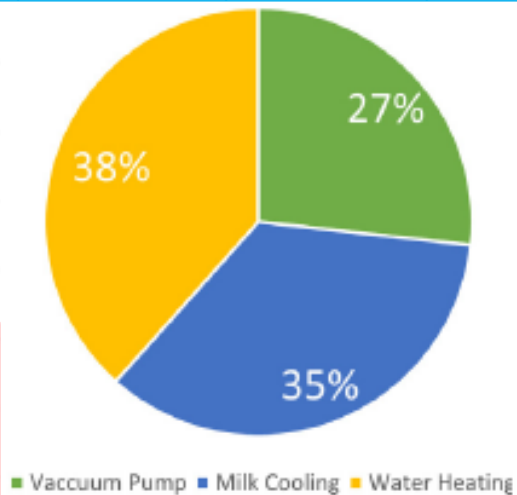
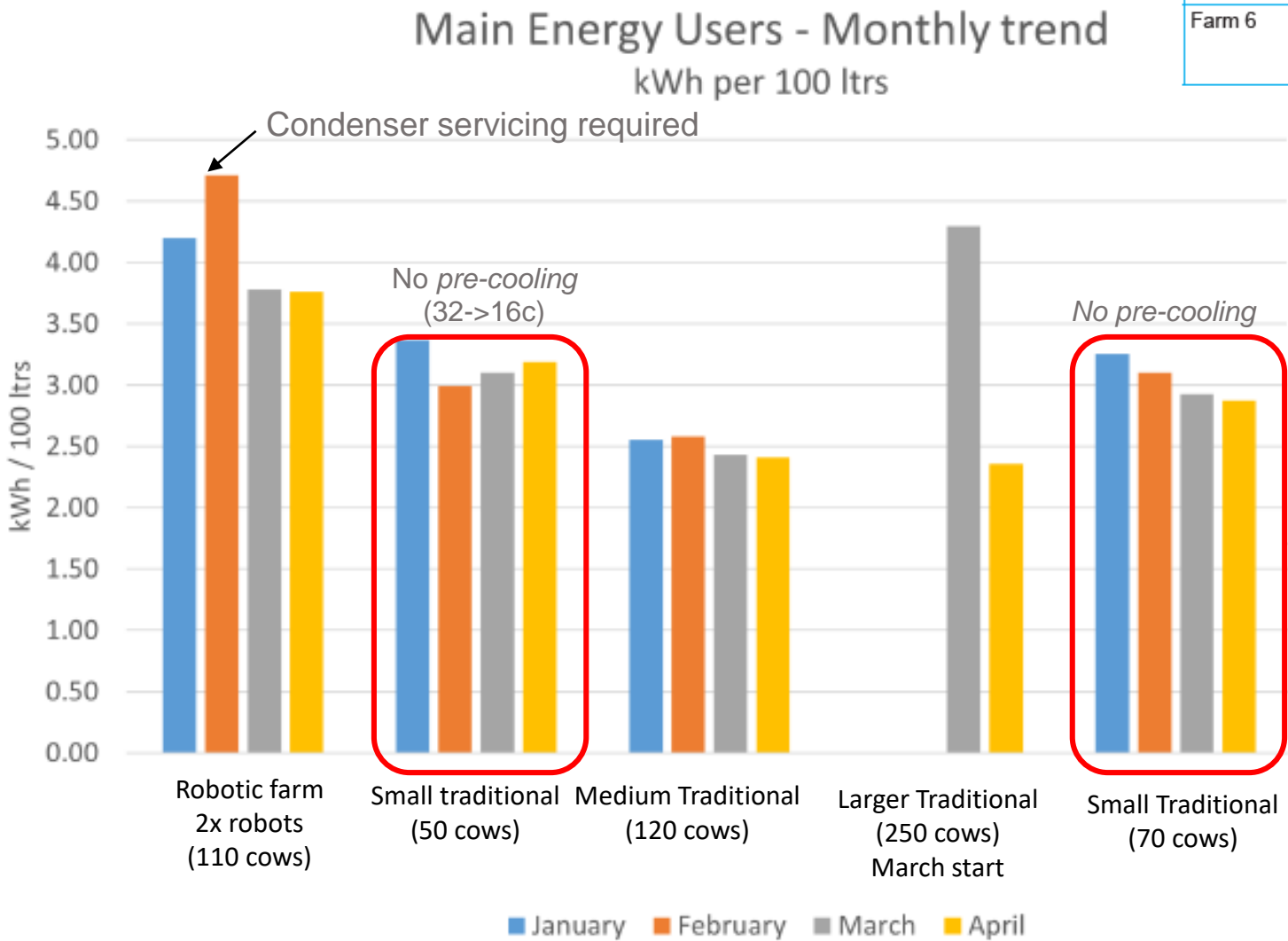
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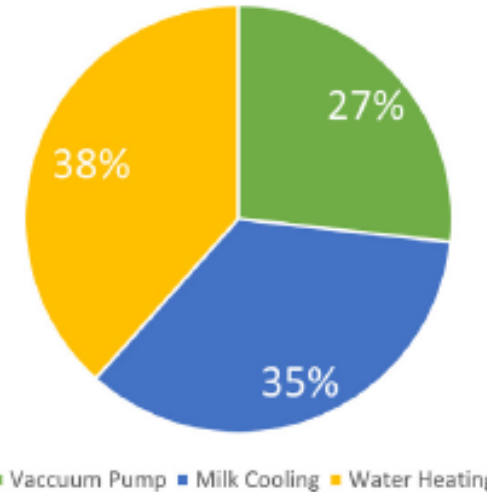
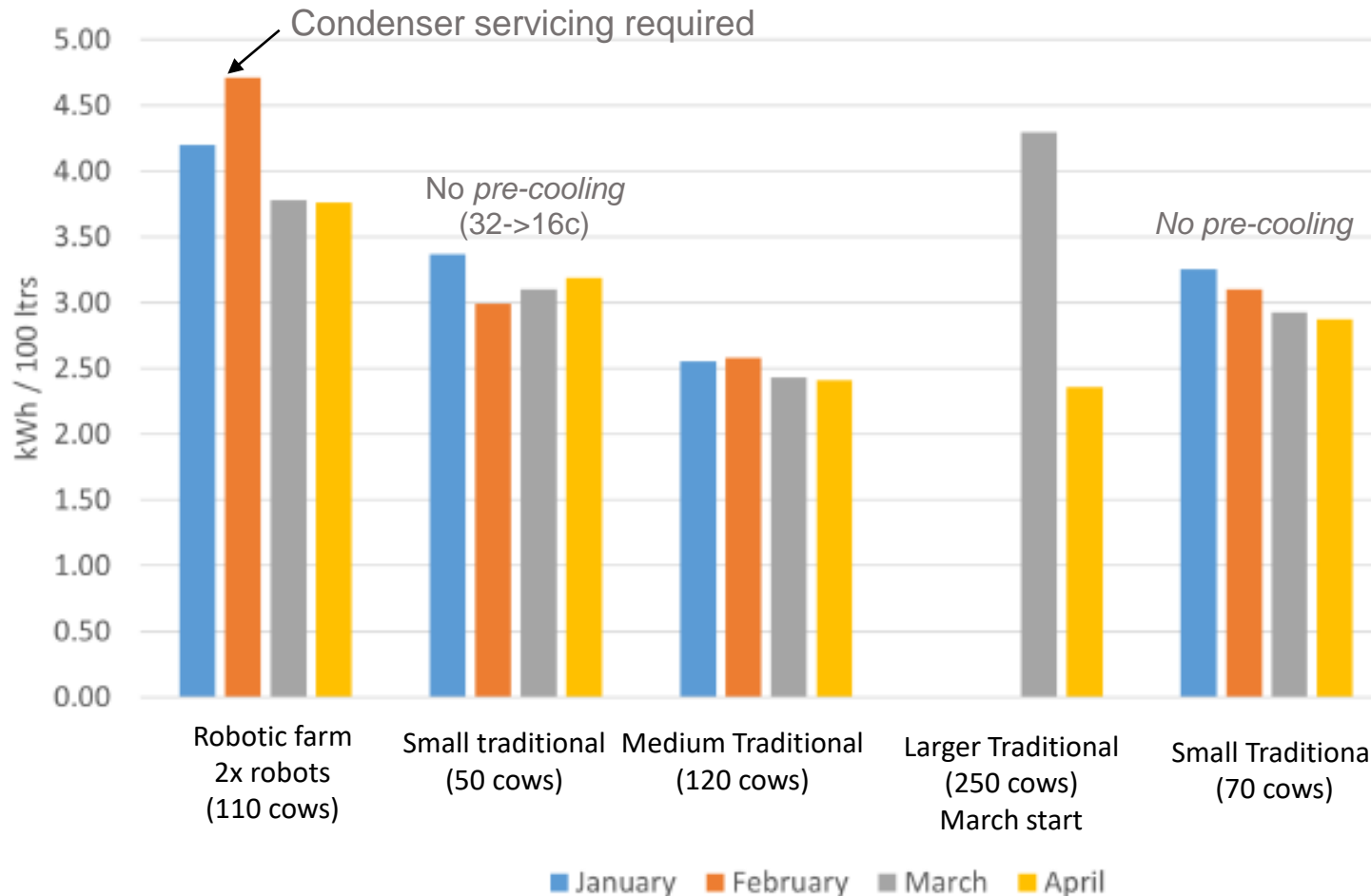
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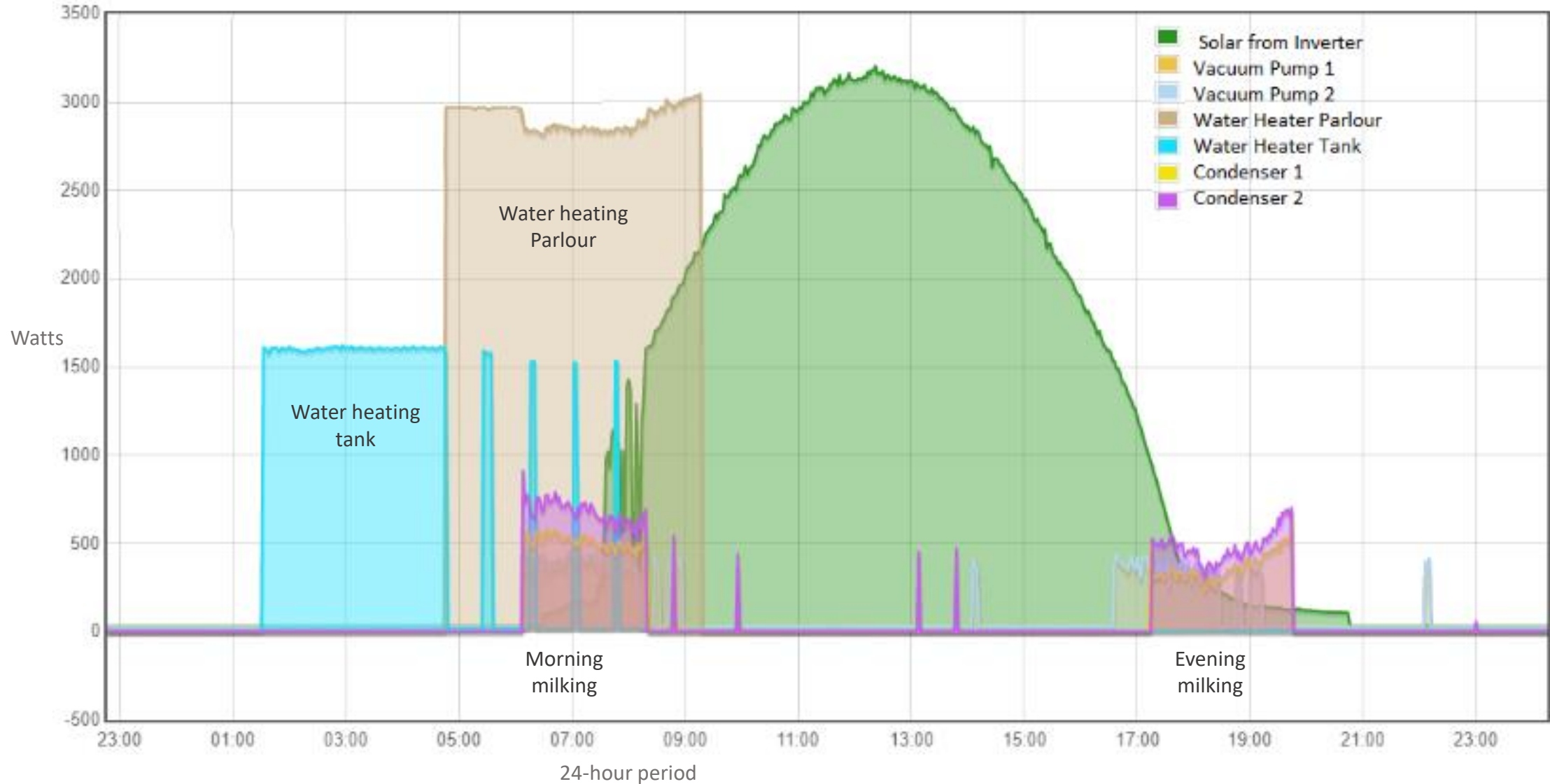
Main Energy Users - Monthly trend
kWh per 100 ltrs



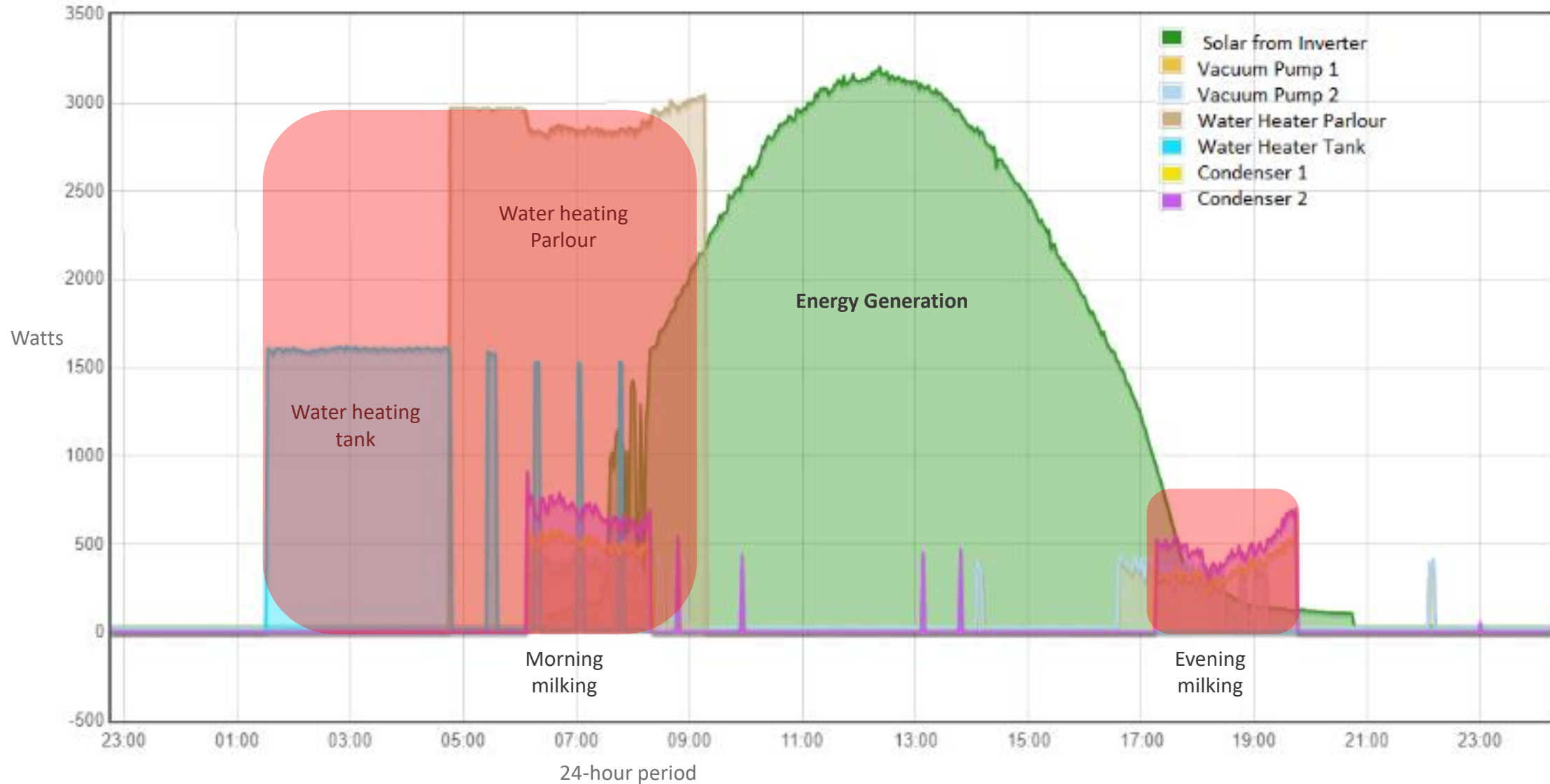
Variable Speed Drive control for vacuum pump

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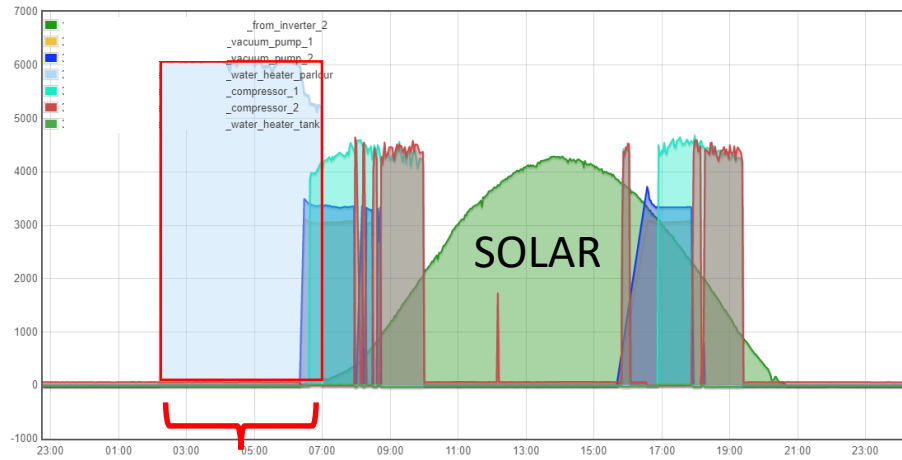
Solar Generation and SEU Profiles



Solar and SEU Profiles

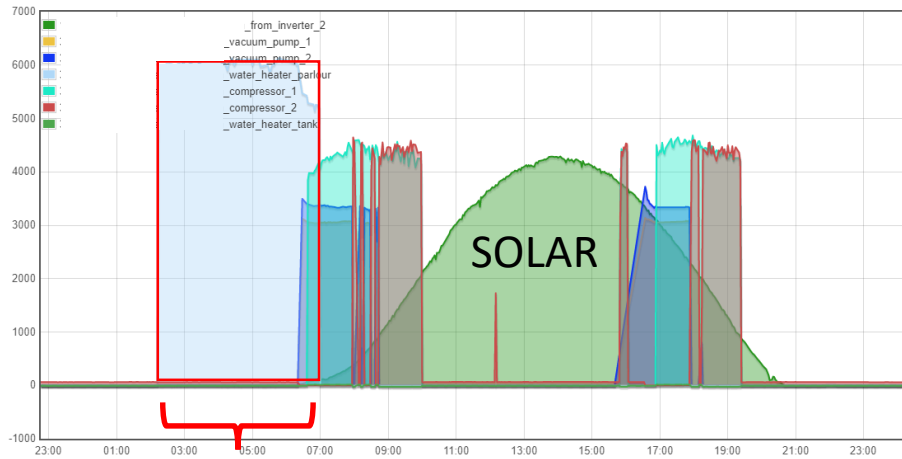


Optimising Water Heating Energy with Renewables

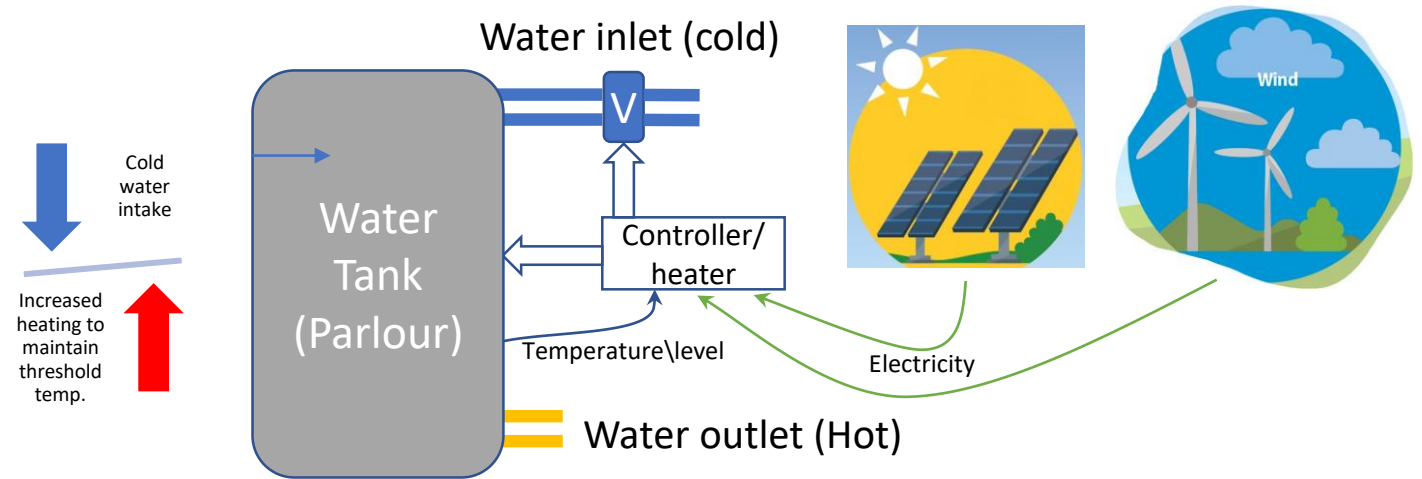


2am – 7am = 6kWh x 5 hours = **30 kWh** total

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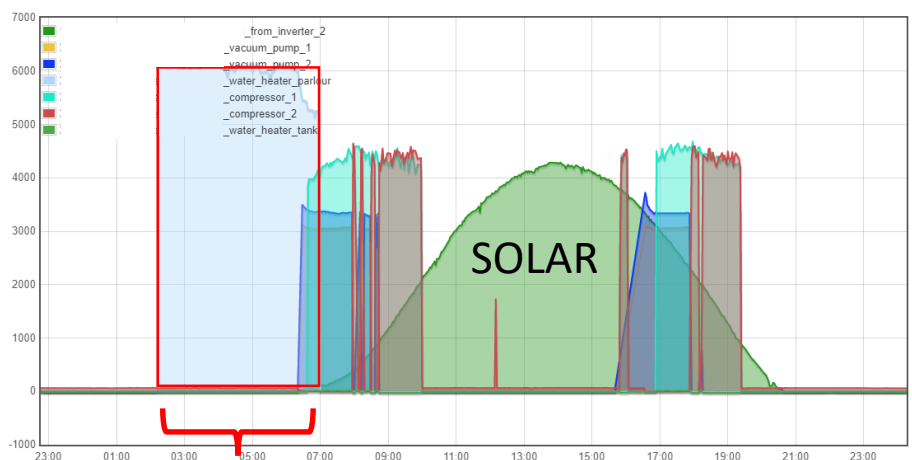


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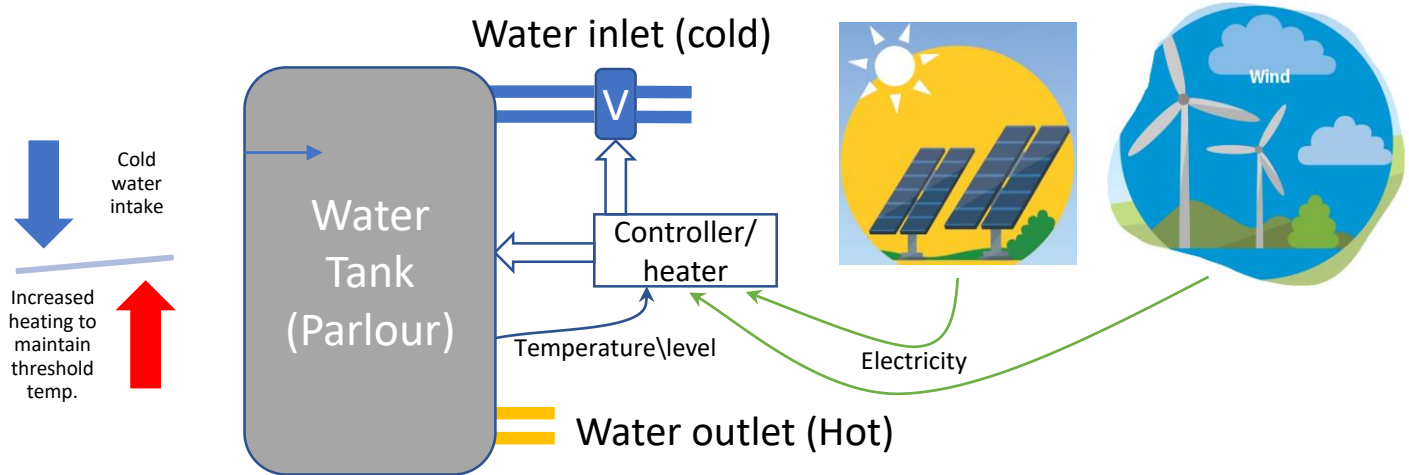


6kw Heater, 450L Cotswold

Optimising Water Heating Energy with Renewables

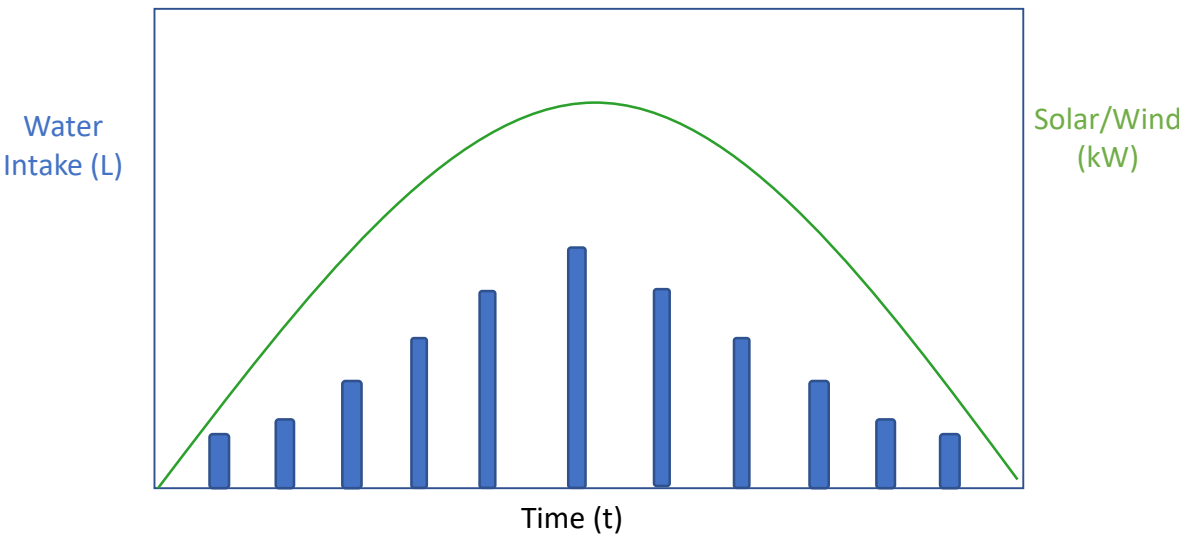
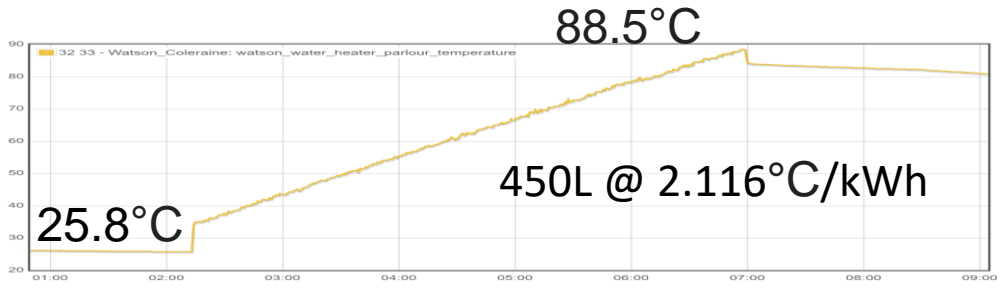


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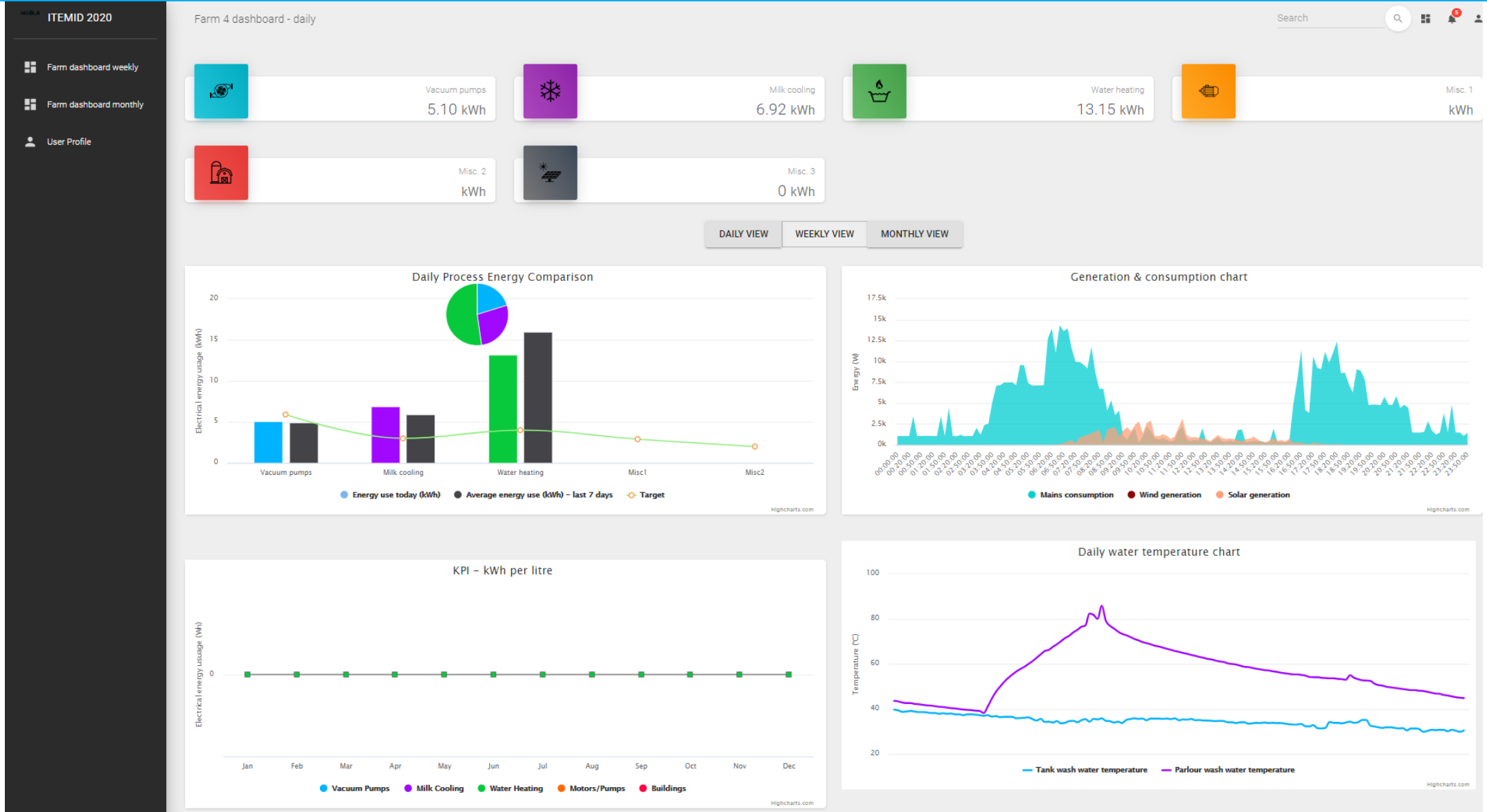
6kw Heater, 450L Cotswold

	Time	Duration (Hrs)	Average generated per Hour (kWh)	Generated (kWh)	Temperature change (°C)
Solar morning	9.00am – 11.00am	2	1.5kWh	3	6.34
Solar mid-day	11.00am – 5pm	6	3.5kWh	21	44.43
Solar afternoon	5.00pm- 7.00pm	2	1.5kWh	3	6.34
				27 (total)	



Given electricity tariff (£0.15/kWh), total weekly saving in using the renewable energy to heat the water = ~£22.

System Dashboard



Summary

Impacts of Digital Analytics in Dairy Technology :

- ❑ Data collection with valuable real time **Insight** into **Electricity Consumption for SEU**.
- ❑ **Highlights Energy Reduction Opportunities** e.g. pre-cooling, VSD based Vacuum pumps.
- ❑ Provides **Evidence** of the opportunity for on farm renewables
- ❑ **Automation** using AI to analyse and provide interventions
- ❑ Identifies Additional **Opportunities** for Data Collection /Analytics

Thank You & Any Questions

(Collaboration in Next Phase planned Q-4 2020 ?)

“iTEMiD”

Track | Analyse | Optimise

Jason Rankin (AgriSearch), Neville Graham, Gary Watson and Andrew Graham (Dale Farm), James McGreer (McGreer Consulting), Martin Mulholland and Stephen Wilkinson (CAFRE, Greenmount Campus), and Christopher Osborne (Ulster Farmers Union).